



WELCOME



Dear Customers

Thank you for your confidence in Adams Magnetic Products. We appreciate the opportunities that you give us and look forward to delivering products and services that exceed your expectations. Our job quite simply is to have the products you want, delivered to you on time, and to make your experience with our sales team as enjoyable as we can.

For more than 65 years, we have delivered. How do we know? You've told us! As part of our ongoing commitment to improve our service to you, we have requested customer feedback on our performance, and are proud to report that it has been overwhelmingly positive. It's imperative that we are performing not only how we feel we should, but more importantly how you feel we should.

As you consider working with us in the future, please keep our commitment to you in mind — to provide you with products and services that we would expect if we were in your shoes.

We look forward to working with you this year and for many years to come.

Sincerely,

President

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THE PULLING QUESTION: HOW MUCH WEIGHT WILL A MAGNET HOLD?

As you read through our catalog, you'll see a measurement called Pounds Pull listed for most items, but what does that really mean?

Pounds pull (also called breakaway force or pull strength) is the force required to vertically detach a magnet from ferrous material. We measure it in pounds, using very specific conditions to create uniformity. If your application conditions are different, you will get different results.

HERE'S HOW WE MEASURE POUNDS PULL:

We use a 34" thick, completely flat, solid steel plate. It is larger than the magnet being tested, so the magnet makes complete contact with the plate. A pull force gauge measures the force required to pull the magnet vertically away from the steel plate.

WHAT IF YOU'RE NOT USING THE MAGNET IN A VERTICAL APPLICATION?

If you're using a magnet in vertical placement, then shear force comes into play. While the magnetic force pulls the magnet horizontally towards the steel surface, gravity tries to pull the magnet down, and the friction between the magnet and the steel prevents it from sliding. Why don't we publish shear strength numbers? We can't because the friction coefficient varies dramatically depending on the two materials and any surface inconsistencies. Paint, rust, even fingerprints can make a difference!

WHAT ABOUT GAPS, DISTANCES CREATED BETWEEN THE MAGNET AND THE STEEL?

The distance between your magnet and the steel substrate to which it is trying to attract can make an almost unbelievable difference in pull strength. Although this distance is commonly called an air gap, anything that comes between the magnet material and its ferrous mate will cause a variance in strength, including paint, coatings, paper, even grease. Uneven surface areas cause gaps too, such as rust.

SO WHAT'S THE BEST SOLUTION?

Talk to us, get our recommendation, and then try it out! In most cases, we'll send samples for prototypes at no charge.



MAGNET TYPES

RARE EARTH MAGNETS

Among commercial magnet materials, the rare earth Neodymium Iron Boron (NdFeB) and Samarium Cobalt (SmCo) magnets are the most powerful in the marketplace. These Rare Earth materials possess the highest Br, relatively high Hc and high BHmax. In many cases, NdFeB is a more economical alternative to SmCo, but it's only suitable for certain applications due to its temperature sensitivity and susceptibility to oxidation. Rare Earth magnets have an approximate energy product range of 10-53 MGOe.

MAGNET ASSEMBLIES

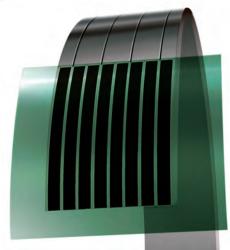
Adams assemblies incorporate magnet and non-magnet materials, usually magnetizing them together to create a stronger magnetic circuit. The non-magnet materials typically incorporate mounting mechanisms for holding applications and also protect the magnet material from damage during use. Our standard assemblies are up to 32 times stronger than individual ceramic magnets, and we have made neodymium assemblies hold over 300 pounds each!





ALNICO

Temperature stability is one of the key benefits of Alnico magnets, which have been a mainstay of the industry since the 1930s. Composed of aluminum, nickel, and cobalt, and available in both cast and sintered forms, Alnico may withstand temperatures over 500°C with no permanent magnetic loss. Additional benefits include ease of demagnetization and high corrosion resistance. Alnico magnets exhibit high Br, but low Hc. Their energy product range is approximately 1.4-11 MGOe.



FERRITE (CERAMIC)

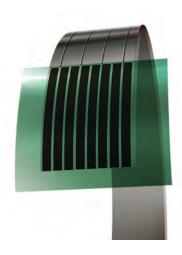
Ferrite is the lowest cost magnet material currently available, which may be why sintered ferrite magnets are so commonly found in everyday consumer applications. Many automotive small motor applications are sintered ferrite magnets. Composed of Strontium Ferrite, these hard, brittle materials stand up well to demagnetization except in extreme cold environments. Ferrite has an approximate energy product range of 1.1-4.5 MGOe.



FLEXIBLE

Ferrite or Rare Earth powders and binder systems such as rubber or plastic are used to form a flexible magnet compound. Flexible magnets can be bent, twisted and coiled as needed without losing their magnetization. Ferrite-based flexible magnets are available from 0.6-1.8 MGOe, while those with Rare Earth-based materials can reach 6 MGOe. Grading varies by composition.





MAGNET STRIP

STRENGTH AND FLEXIBILITY

Thickness typically drives the strength of flexible magnets, but maximum surface area adhesion also allows extra holding power and sheer strength. Adams standard energy magnetic strip generally holds a minimum of one pound per square inch of (.060" thick) magnet, and will adhere and remain flexible at temperatures from -15°F to as high as 160°F. Our high energy strip will hold even more. And our flexible strip magnet resists demagnetization and will not chip, crack or shatter when cut, drilled or flexed.

WHY CHOOSE ADAMS FOR FLEXIBLE MAGNETS?

Adams can create flexible magnets in custom widths, thicknesses and lengths in one of our two fabrication facilities in Chicago, IL and Irvine, CA. Our flexible magnet is available either plain or with a range of adhesive options including foam, rubber, acrylic, and double-faced. We also offer cutting, scoring, die cutting, and custom magnetization.

OPTIONS - WHATEVER YOU NEED, JUST ASK!

We offer several options for strip and sheet orders. Just to name a few:

- · Selection of paper, vinyl, and polypropylene laminates to fit your printing needs
- Rubber (Indoor and Outdoor), acrylic and foam adhesives
- · Lamination on both sides
- Magnetization on both sides
- Not magnetized
- Custom magnetization such as matched pole
- · Custom pole spacing
- Scored strip rolls from 0.25" X 0.25" on rolls up to 1500'
- Custom packaging

MADE TO ORDER!

Our capabilities to customize magnet strip are unmatched, and we're equipped to do it FAST. Just let us know what you need and when you need it.



SIZE PARAMETERS

If you need a larger size, keep turning the pages until you get to our magnet sheet! If you need a smaller size, call us and we'll help you work something out.

STANDARD TOLERANCES

Unless otherwise specified, the following tolerances apply to all our magnetic strip products:

Thickness: +/- 0.003"Width: +/- 0.030"

Custom Lengths: +/-0.060" or 1%, whichever is greater

MAGNETIZATION OPTIONS

A standard flexible strip magnet is magnetized with multiple poles along the length of the face, creating concentrated strength on the face of the magnet. However, we are able to offer these other magnetization options: conventional through width, conventional through thickness, and two poles on one face. Matched pole magnetization is also available. Learn more about magnetization options on page 33.

ADHESIVES - THE OTHER HALF OF THE ATTRACTION

Selecting the right adhesive is critical to product function, and is dependent on the type of material you apply our magnets to, and under what conditions they will be used. We have several options to work for indoor applications, outdoor applications, or when more tack is required. We can supply our magnets with almost any type of adhesive available, including foam and permanent or removable adhesive.

| Smallest Width | 0.25" |
|---------------------|----------------|
| Largest Width | 3.0" |
| Shortest Length | 0.25" |
| Longest Length | 1500 Feet |
| Smallest Piece size | 0.25" X 0.25" |
| Largest Roll Size | 3" X 1500 Feet |

STANDARD STRIP

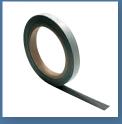
.030 Thick- 200 Ft Rolls

| Width | Item# Plain | Indoor Adhesive | Outdoor Adhesive | Roll Wt (Lbs) | Pounds Pull |
|-------|-------------|------------------------|-------------------------|---------------|--------------------|
| 0.50 | 27A0004 | 27A0001 | 27A0003 | 6 | 4.5 |
| 0.75 | 27A0007 | 27A0005 | 27A0017 | 8 | 6.5 |
| 1.00 | 27A0009 | 27A0008 | 27A0023 | 11 | 9.0 |
| 1.50 | 27A0011 | 27A0010 | 27A0100 | 14 | 13.5 |
| 2.00 | 27A0014 | 27A0012 | 27A0013 | 20 | 18.0 |
| 3.00 | 27A0036 | 27A0052 | 27A0104 | 28 | 27.0 |



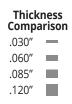
.060 Thick- 100 Ft Rolls

| Width | Item# Plain | Indoor Adhesive | Outdoor Adhesive | Roll Wt (Lbs) | Pounds Pull | |
|-------|-------------|------------------------|-------------------------|---------------|--------------------|--|
| 0.25 | 27B0005 | 27B0002 | 27B0004 | 3 | 3 | |
| 0.50 | 27B0015 | 27B0008 | 27B0124 | 5 | 6 | |
| 0.75 | 27B0022 | 27B0016 | 27B0019 | 8 | 9 | |
| 1.00 | 27B0028 | 27B0023 | 27B0025 | 10 | 12 | |
| 1.50 | 27B0035 | 27B0029 | 27B0032 | 14 | 18 | |
| 2.00 | 27B0041 | 27B0036 | 27B0038 | 20 | 24 | |
| 3.00 | 27B0050 | 27B0091 | 27B0103 | 28 | 36 | |



.085 Thick-150 Ft Rolls

| Width | Item# Plain | Indoor Adhesive | Outdoor Adhesive | Roll Wt (Lbs) | Pounds Pull |
|-------|-------------|------------------------|-------------------------|---------------|--------------------|
| 0.50 | 27C0002 | 27C0001 | 27C0009 | 10 | 7.5 |
| 0.75 | 27C0005 | 27C0010 | 27C0011 | 14 | 11.0 |
| 1.00 | 27C0004 | 27C0003 | 27C0007 | 19 | 15.0 |
| 1.50 | 27C0012 | 27C0013 | 27C0014 | 29 | 22.5 |
| 2.00 | 27C0015 | 27C0008 | 27C0016 | 39 | 30.0 |
| 3.00 | 27C0017 | 27C0018 | 27C0019 | 59 | 45.0 |



.120 Thick-100 Ft Rolls

| Width | Item# Plain | Indoor Adhesive | Outdoor Adhesive | Roll Wt (Lbs) | Pounds Pull |
|-------|-------------|------------------------|-------------------------|---------------|--------------------|
| 0.50 | 27D0007 | 27D0001 | 27D0021 | 9 | 7.0 |
| 0.75 | 27D0038 | 27D0028 | 27D0046 | 14 | 10.5 |
| 1.00 | 27D0012 | 27D0008 | 27D0040 | 18 | 14.0 |
| 1.50 | 27D0049 | 27D0034 | 27D0050 | 28 | 21.0 |
| 2.00 | 27D0041 | 27D0035 | 27D0052 | 37 | 28.0 |
| 3.00 | 27D0036 | 27D0039 | 27D0055 | 55 | 42.0 |

Dimensions are in inches unless otherwise noted. Please contact us if you want us to slit, cut or score to your final size. Pounds pull are approximate, depending on the thickness of the receiving metal substrate.

HIGH ENERGY STRIP

| Comparison of Pounds Pull Per Foot, .060 thick strip: | | | |
|---|------------|--------|--|
| Width | Std Energy | HE 1.4 | |
| 0.50 | 6.00 | 8.50 | |
| 0.75 | 9.00 | 12.75 | |
| 1.00 | 12.00 | 17.00 | |
| 1.50 | 18.00 | 25.50 | |
| 2.00 | 24.00 | 34.00 | |
| 3.00 | 36.00 | 51.00 | |



1.4 Energy Level .060 Thick 100 Ft Rolls

| Width | .060 Plain | .060 Adhesive | Roll Wt. (Lbs) | Pounds Pull | |
|-------|------------|---------------|----------------|--------------------|--|
| 0.50 | 23A0046 | 23A0048 | 5 | 8.50 | |
| 0.75 | 23A0049 | 23A0051 | 8 | 12.75 | |
| 1.00 | 23A0052 | 23A0054 | 10 | 17.00 | |
| 1.50 | 23A0055 | 23A0057 | 14 | 25.50 | |
| 2.00 | 23A0058 | 23A0060 | 20 | 34.00 | |



1.4 Energy Level .125 Thick 100 Ft Rolls

| Width | .125 Plain | .125 Adhesive | Roll Wt. (Lbs) | Pounds Pull | |
|-------|------------|---------------|----------------|--------------------|--|
| 0.50 | 23C3046 | 23C3048 | 9 | 9.50 | |
| 0.75 | 23C3049 | 23C3051 | 14 | 14.25 | |
| 1.00 | 23C3056 | 23C3054 | 18 | 19.00 | |
| 1.50 | 23C3055 | 23C3057 | 28 | 28.50 | |
| 2.00 | 23C3058 | 23C3060 | 37 | 38.00 | |

Dimensions are in inches unless otherwise noted. Adhesive listed is outdoor grade. Many other sizes, shapes and magnetization types are available in high energy flexible material.

MAGNETIZATION AND STRENGTH

Adams supplies high energy flexible magnets in energy levels 1.0 through 1.4, in strip or die cut shapes. High energy flexible magnets can be magnetized through the thickness in several configurations. Ask your salesperson the best method for your application. The holding strength of these magnets starts at 16 ounces per square inch at energy level 1.0 and increases with higher energy levels.

DESIGN AND HANDLING CONSIDERATIONS

High energy flexible magnets don't chip, crack or shatter and provide an inexpensive solution for your light duty holding applications. These magnets can be easily fabricated to your exact size and shape requirements, with tight tolerances. Their maximum operating temperature is 175°F.

ADDED VALUE SERVICES

In addition to fabricating this material to your exact size and shape, Adams can apply adhesive or vinyl to one side upon request. We can also package them in individual bags or other package types. Please let your salesperson know your application to assist with design and strength.

MAGNETS FOR LABELING

.060 Cardholder Magnet

| Width | Length | Item |
|-------|--------|-----------|
| 0.50 | 50 Ft | 28HPC2050 |
| 1.00 | 50 Ft | 28HPC2550 |
| 2.00 | 50 Ft | 28HPC7501 |
| 3.00 | 50 Ft | 28HPC9600 |

Cardholder Dimensions are nominal. Please ask us if you need a specific size.



| Width | Length | Item |
|-------|--------|---------|
| 1.0 | 100 Ft | 27A0025 |
| 2.0 | 100 Ft | 27A0026 |
| 3.0 | 100 Ft | 27A0027 |
| 24.0 | 50 Ft | 22D0068 |

Pre-Cut Label Blanks - No Adhesive

| Size | Item Cut | Item Scored |
|--------------------|-----------|-------------|
| .060 X 1.00 X 3.00 | 28BPC5300 | 28BPS5300 |
| .060 X 1.00 X 3.50 | 28BPC5350 | 28BPS5350 |
| .060 X 1.00 X 4.00 | 28BPC5400 | 28BPS5400 |

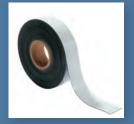
Pre-Cut Label Blanks - Indoor Adhesive

| Size | Item Cut | Item Scored |
|--------------------|-----------|-------------|
| .060 X 1.00 X 3.00 | 28BNC5300 | 28BNS5300 |
| .060 X 1.00 X 3.50 | 28BNC5350 | 28BNS5350 |
| .060 X 1.00 X 4.00 | 28BNC5400 | 28BNS5400 |

Dimensions are in inches unless otherwise specified. Other sizes are available upon request.















SHEET

MAGNETIZATION AND STRENGTH

Adams magnetic sheet uses multi-pole magnetization pattern for maximum holding power of up to 144 pounds per square foot. Standard grade materials are significantly stronger on one side and can have adhesives and vinyl applied to the weak side. Double magnetization is available by custom order, which will give both sides similar pull strength.

| Magnet Thickness | Approximate Pounds Pull per SF |
|---------------------|-----------------------------------|
| .012 | 30 |
| .015 | 40 |
| .020 | 60 |
| .030 | 85 |
| .060 | 144 |
| | |

| Standard Tolerance | es |
|---|---|
| Unless otherwise sp the following tolera | |
| Thickness | +/- 0.003" |
| Width | +/- 0.060" |
| Custom Lengths | 1% or +/- 0.125" whichever is greater |

MAGNET SHEET FABRICATION

Adams can fabricate magnet sheet to your final size specifications in house, usually within three to five business days. For specific information on how many finished pieces yield from a roll, please visit our website and look up our sheet calculator tool.

| Size Parameters for Non-Die Cut Magnets | | |
|---|--|--|
| Smallest Width | 2.0" | |
| Largest Width | 48.0" | |
| Shortest Length | 2.0" | |
| Longest Length | 400 Feet | |
| Smallest Piece size | 2.0" X 2.0" | |
| Largest Roll Size | 48" by up to 400 Feet or 24" by up to 600 Feet | |

CUSTOM DIE-CUT MAGNETS

We can die cut magnet sheet to virtually any shape you can imagine, in thicknesses ranging from .010 (.17 mm) to .060" (1.52 mm). Plain magnet, sheet with adhesive, or colored vinyl may be applied prior to die-cutting. We also offer paper laminates.



STANDARD ENERGY 24" SHEET

100 Sf Rolls by Thickness (24 inches wide by 50 Ft long)

| Laminate | .015 Thick Item | .020 Item | .030 Item | .060 Item |
|---------------------|-----------------|-----------|-----------|-----------|
| Plain (no laminate) | 22A0001 | 22B0003 | 22D0002 | 22E0002 |
| White Matte Vinyl | 22A0007 | 22B0014 | 22D0018 | 22E0011 |
| Indoor Adhesive | 22A0003 | 22B0006 | 22D0005 | 22E0003 |
| Outdoor Adhesive | 22A0015 | 22B0008 | 22D0007 | 22E0004 |

HIGH ENERGY 24" MAGNET SHEET

100 Sf Rolls by Thickness (24 inches wide by 50 Ft long)

| Item | Thickness | Laminate |
|---------|-----------|-------------------------------|
| 22N0108 | .020 | Adhesive |
| 22N0103 | .060 | Acrylic Adhesive on Weak Side |

DOUBLE-SIDED MAGNET SHEET

100 Sf Rolls by Thickness (24 inches wide by 50 Ft long)

| Item | Thickness | Laminate |
|---------|-----------|--------------|
| 22KHE01 | .040 | None / Plain |

Dimensions are in inches unless otherwise specified. Other sizes are available upon request.

| Approximate | Shipping We | ight in Pounds | |
|-------------|-------------|----------------|--------|
| Thickness | 50 SF | 100 SF | 200 SF |
| .015 | 15 | 30 | 60 |
| .020 | 24 | 48 | 96 |
| .030 | 31 | 63 | 126 |
| .060 | 62 | 126 | N/A |



STANDARD ENERGY MEGAMAG® WIDE FORMAT SHEET

40" Wide by 50' Long Rolls on 3" Cores

| Laminate | .020 Thick Item | .030 Thick Item | |
|---------------------|-----------------|-----------------|--|
| Plain (no laminate) | 22BW004 | 22DW008 | |
| White Matte Vinyl | 22BW001 | 22DW006 | |
| Adhesive | 22BW002 | 2DW007 | |
| | | | |

COMMON **APPLICATIONS**

Large Format Graphics Interchangeable Graphics Magnet Wall Systems Printed Premiums Billboards Control Charts

48" Wide by 50' Long Rolls on 3" Cores

| Laminate | .020 Thick Item | .030 Thick Item | |
|---------------------|-----------------|-----------------|--|
| Plain (no laminate) | 22BW007 | 22DW012 | |
| White Matte Vinyl | 22BW009 | 22DW013 | |
| Adhesive | 22BW008 | 22DW014 | |

HIGH ENERGY MEGAMAG® WIDE FORMAT SHEET

40" Wide by 50' Long Rolls on 3" Cores

| Laminate | .020 Thick Item | .030 Thick Item | |
|-------------------|-----------------|-----------------|--|
| White Matte Vinyl | 22BWH01 | 22DWH06 | |

48" Wide by 50' Long Rolls on 3" Cores

| Laminate | .020 Thick Item | .030 Thick Item |
|-------------------|-----------------|-----------------|
| White Matte Vinyl | 22BWH09 | 22DWH13 |

Common traits: All rolls are 50 feet long. Core size is 3"



ADHESIVE

Our adhesives normally require 12 to 24 hours to meet maximum bond strength. The hold in place tack is immediate, but full hold strength requires chemical cure time, like with most other adhesives.

BACKSIDE LAMINATE

A high-quality back coating protects from blocking, providing anti-stick and weatherproof performance.

PRINTABILITY OF PVC TOPSIDE LAMINATE

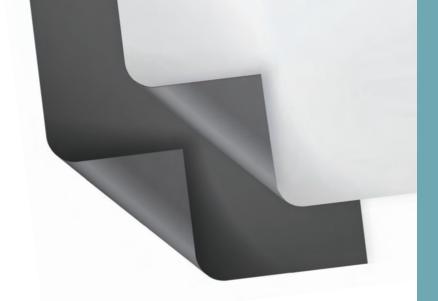
Adams provides printing surface lamination in white matte, waterproof PVC (polyvinyl chloride). It is strongly recommended to test the material with your printer and ink system. The material is suitable for:

- Digital inkjet printing
- · Solvent, UV Cured Screen Printing
- Solvent ink
- Eco-solvent
- UV curable ink



PERFECT FOR

In-Store Graphics Menu Boards Museum & Educational Displays Control Charts The Possibilities are Endless



MAGBOND MAGNET **MEDIA SYSTEM**

USE MAGBOND* TO CREATE LARGE FORMAT GRAPHICS AND POP DISPLAYS

Up to 60" of seamless message - held up by magnets - for magnetic POP displays that are easy to install and update. MAGbond® Magnetic Receptive Sheets are ultra-thin, rubber-based ferrous sheets supplied in rolls or cut to custom sheet sizes. MAGbond® is available in White Art Paper, Canvas, and PET lamination. Our sheets can work in combination with most flexible magnetic sheet offerings and existing magnet display systems.

HOW MAGBOND® WORKS

- 1. Prep your wall or solid surface area For best results, walls or surface areas need to be smooth, dry and clean of dirt.
- 2. Choose your base For surfaces not painted with magnetic paint, our self-adhesive magnetic sheeting is the base for the MAGbond® Magnet Media System. You can choose from standard energy or high energy sheets depending on how many MAGbond® magnetic receptive sheets you will be layering. Choose our double sided high energy magnet sheet if the walls have been painted with magnetic paint.
- **3. Choose your print media** The MAGbond® magnetic receptive sheet comes in 50", 54" or 60" widths depending on your choice of our white paper, PET laminate or canvas sheets. Engineered to be ultra-low profile, MAGbond® sheets deliver the seamless appearance of a single layer, photo-quality or fine art print.
- **4. Install your graphics with ease** no expensive installers needed. Just unroll your graphic over top of the magnet base.



MAGBOND® MAGNET MEDIA SYSTEM BASE COMPONENTS

MAGBOND* MAGNETIC RECEPTIVE PAINT

Turn any wall into a magnetic receptive surface. Our latex paint contains finely ground metal powder so any surface can hold magnets or magnetic receptive sheets. MAGbond® Magnetic Receptive Paint is easy to apply, dries quickly and cleans up with soap and water. Coverage is 80 square feet per gallon.

| Item | Description | Size | |
|---------|---|--------------|--|
| 22MP003 | MAGBond® Magnetic Receptive Paint-Black | 1 Gallon Can | |



MAGNET BASE

Adams flexible magnet is the base for the MAGbond® Magnet Media System. Our self-adhesive, or double sided magnetic sheeting material is applied to walls or similar surface only once during initial installation. Adams offers standard energy or high energy magnet material depending on how many layers of MAGbond® will be applied and if walls have been painted with magnetic paint.

| Display Attached to | Recommended Magnet | Description |
|---|--|---|
| Hard surfaces (where magnet affixed with adhesive) | 22D0005 – Standard Energy Magnetized 1/s 22DWD14 – Standard Energy Magnetized 1/s 22N0108 – High Energy Magnetized 1/s | .030 x 24.375" x 50' w/adh .030 x 48" x 50' w/adh .020 x 24.375" x 50' w/adh 1.4MG0e |
| Directly to MAGbond® painted wall or to metal surface | 22KHE01 – High Energy Magnetized 2/s | .040 x 24.375" x 50' plain with protective backcoat, energy level 1.4MG0e |

MAGBOND* MAGNETIC RECEPTIVE SHEETING

MAGbond® magnet receptive sheets are made by coating high quality, white matte PET film with micro-iron particles. They are engineered to be ultra-low profile for a seamless appearance of a single layer, photo or fine art quality print.

- White Matte PET *
- Compatible with UV, Solvent and Latex ink systems
- 100 Foot Rolls other lengths available, or cut to size

^{*}Other laminations available upon request, such as paper, PP, canvas. Just ask!



| Item | Thickness (mil) | Width (inches) |
|-----------|-----------------|----------------|
| 22ISG1050 | 10 | 50 |
| 22ISG1054 | 10 | 54 |
| 22ISG1060 | 10 | 60 |
| 22ISG1250 | 12 | 50 |
| 22ISG1254 | 12 | 54 |
| 22ISG1260 | 12 | 60 |

STOCK AND CONVERTING

Adams stocks MAGbond® in Illinois and California, and can convert rolls to most sheet sizes quickly. Learn more at AdamsMagnetic.com/mmm







COMMON **APPLICATIONS**

Antenna mounts **Vehicle flag holders** Sign and banner holders **Channel letter guides Money clips POP display components** Work lamp and emergency light bases

ASSEMBLIES

HISTORY OF QUALITY

Adams Magnetic Products has been designing and manufacturing magnetic assemblies since 1950. Now, we have assembly and manufacturing facilities in Illinois, California and China to support the high demand for this popular product line.

MANUFACTURED FOR STRENGTH AND VERSATILITY

Adams manufactures low cost, high strength magnetic assemblies. We construct them using powerful magnet materials encased in plated or powder-coated steel cups, channels or plates. The magnets are magnetized together with the casing to create a holding force that is up to 32 times stronger than an individual ceramic magnet.

HOW MUCH WILL THEY HOLD?

Pull strength is measured on a flat steel plate 3/4 inch thick. If your steel is thinner, coated or the surface is rough or rusty, the pull may vary. We recommend that you obtain a sample for testing in your specific application.

VERSATILE

We can supply assemblies with versatile mounting holes making it easy to insert a bolt, hook or clip. Our assemblies are ideal for positioning signs, displays, fixtures or anything else your business requires.

LARGE SELECTION OR CUSTOM APPLICATIONS

We keep hundreds of thousands of standard assembly magnets in stock. We also make custom assemblies to serve any new application you may need.







STANDARD ROUND BASES WITH CHROME PLATING

| OD | Cup Hole | Magnet Hole | Height | Pounds Pull | Stock | Item |
|-------|----------|--------------------|--------|--------------------|-------|---------|
| 1.215 | 0.156 | 0.255 | 0.190 | 8 | RB-20 | 64A0004 |
| 1.415 | 0.192 | 0.375 | 0.260 | 15 | RB-40 | 64B0006 |
| 2.030 | 0.192 | 0.870 | 0.300 | 35 | RB-50 | 64C0022 |
| 2.030 | 0.192 | 0.850 | 0.343 | 40 | RB-51 | 64D0005 |
| 2.375 | 0.270 | 0.800 | 0.350 | 50 | RB-60 | 64E0001 |
| 2.625 | 0.280 | 1.000 | 0.370 | 80 | RB-70 | 64F0002 |
| 2.910 | 0.270 | 1.000 | 0.370 | 85 | RB-75 | 64G0001 |
| 3.200 | 0.280 | 1.250 | 0.415 | 110 | RB-80 | 64H0004 |
| 3.870 | 0.380 | 1.280 | 0.510 | 120 | RB-85 | 6410007 |
| 4.900 | 0.500 | 1.750 | 0.500 | 210 | RB-90 | 64J0001 |



ROUND BASES WITH HOOKS

| OD | Height of Base | Pounds Pull | Item/Nickel | |
|-------|-----------------------|--------------------|-------------|--|
| 0.984 | 0.280 | 9 | 64PN0025 | |
| 1.250 | 0.275 | 18 | 64PN0032 | |
| 1.580 | 0.315 | 28 | 64PN0040 | |
| 1.970 | 0.394 | 49 | 64PN0050 | |
| 2.480 | 0.551 | 78 | 64PN0063 | |



ROUND BASES WITH PEM NUTS

| OD | Height of Base | Pounds Pull | Item/Nickel | |
|-------|-----------------------|--------------------|-------------|--|
| 0.984 | 0.275 | 9 | 64PNN025 | |
| 1.25 | 0.280 | 18 | 64PNN032 | |
| 1.58 | 0.315 | 28 | 64PNN040 | |
| 1.97 | 0.394 | 49 | 64PNN050 | |
| 2.48 | 0.551 | 78 | 64PNN063 | |



Dimensions are in inches. Pull figures are maximum values; these will be achieved with a flat ground steel plate of adequate thickness where contact faces are clean. Other sizes and finishes are available.

NEO ROUND BASES: NICKEL COATED WITH PROTECTIVE COVERS

| OD | Cup Hole | Height | Pounds Pull | Stock | Item | |
|-------|----------|--------|--------------------|-------|---------|--|
| 1.209 | 0.126 | 0.185 | 40 | RB-20 | 64ANC12 | |
| 1.425 | 0.192 | 0.272 | 65 | RB-40 | 64BNC06 | |
| 2.035 | 0.193 | 0.299 | 90 | RB-50 | 64CNC05 | |
| 2.375 | 0.270 | 0.350 | 110 | RB-60 | 64ENC01 | |
| 2.630 | 0.280 | 0.375 | 140 | RB-70 | 64FNC02 | |
| 3.200 | 0.280 | 0.425 | 195 | RB-80 | 64HNC04 | |
| 4.900 | 0.500 | 0.500 | 300 | RB-90 | 64JNC09 | |



NEO ROUND BASES: RUBBER COATED

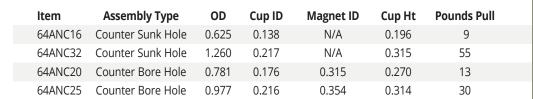
| Item | Assembly Type | OD | Cup Ht | Assembly Ht | Thread | Pounds Pull | |
|----------|-----------------|-------|--------|-------------|--------|--------------------|--|
| 64RBM045 | Male Stud | 1.693 | 0.236 | 1.236 | 1/4-20 | 20 | |
| 64RBM070 | Male Stud | 2.598 | 0.315 | 1.312 | 1/4-20 | 32 | |
| 64RBM080 | Male Stud | 3.500 | 0.326 | 1.325 | 1/4-20 | 105 | |
| | | | | | | | |
| 64RBF045 | Female Standoff | 1.693 | 0.236 | 0.236 | M4 | 20 | |
| 64RBF070 | Female Standoff | 2.570 | 0.312 | 0.312 | M5 | 32 | |
| 64RBF080 | Female Standoff | 3.500 | 0.326 | 0.326 | M6 | 105 | |



NEO ROUND BASES: MINIATURE SIZES

| Item | Assembly Type | OD | Cup Ht | Assembly Ht | Thread | Pounds Pull | |
|---------|----------------------|-------|--------|-------------|--------|--------------------|--|
| 64AN000 | Male Stud | 0.625 | 0.195 | 0.511 | M4 | 12 | |
| 64AN001 | Male Stud | 0.977 | 0.314 | 0.664 | M6 | 48 | |
| 64AN016 | Female Stud | 0.629 | 0.196 | 0.511 | M4 | 12 | |
| 64AN025 | Female Stud | 0.977 | 0.314 | 0.550 | M4 | 48 | |
| 64ANH16 | Threaded Hook | 0.629 | 0.180 | 0.450 | M4 | 12 | |
| 64ANH25 | Threaded Hook | 0.977 | 0.314 | 0.665 | M4 | 48 | |







Notes: All items are nickel plated. Dimensions are in inches. Other sizes are available by special order. Pull figures are maximum values; these will be achieved with a flat ground steel plate of adequate thickness where contact faces are clean.







| Width | Height | Length | Pull lbs | Mounting | Finish | Magnet Item # | Matching Rubber Boot |
|-------|--------|--------|----------|--------------------------------|------------|------------------|-------------------------|
| 0.750 | 0.188 | 2.000 | 80 | 2 Ctr holes for #8 Flathead | Clear Zinc | 65CN0007 | 69R0003 |
| 1.250 | 0.188 | 2.000 | 92 | 2 Ctr holes for #8 Flathead | Clear Zinc | 65CN0008 | 69R0002 |



ADAMS ORIGINAL CHANNELS

| Item | Stock | Width | Height | Length | Mounting | Finish | Pounds Pull |
|----------|---------|-------|--------|--------|------------------|--------|-------------|
| 65CA0001 | CH-10-R | 0.890 | 0.250 | 1.00 | 0.130 ctr hole | Nickel | 5 |
| 65CA0006 | CH-10-C | 0.875 | 0.250 | 1.00 | 0.125 ctr hole | Nickel | 10 |
| 61ANZ002 | CH-10 | 0.880 | 0.250 | 1.00 | 0.125 ctr hole | Zinc | 30 |
| 65CB0005 | CH-10-2 | 0.950 | 0.320 | 2.00 | None | Nickel | 14 |
| 65CB0003 | CH-10-2 | 0.945 | 0.315 | 2.00 | Loop | Nickel | 14 |
| 65CB0002 | CH-10-2 | 0.960 | 0.315 | 2.63 | 0.170 side holes | Nickel | 14 |
| 65CJ0001 | CH-32 | 1.050 | 0.465 | 2.70 | 0.192 side holes | Zinc | 25 |
| 65CJ0002 | CH-32 | 1.040 | 0.462 | 2.70 | Loop | Zinc | 25 |
| 65Cl0016 | CH-3 | 0.900 | 0.255 | 3.00 | Welded nut | Nickel | 22 |
| 65Cl0002 | CH-3 | 0.900 | 0.255 | 3.00 | None | Nickel | 22 |
| 65CK0001 | CH-35 | 1.500 | 0.455 | 3.00 | 0.202 slots | Zinc | 60 |
| 65CM0001 | CH-6 | 1.520 | 0.441 | 6.00 | 0.250 side holes | Zinc | 100 |
| 65CN0001 | CH-8 | 1.065 | 0.470 | 8.00 | 0.435 slots | Zinc | 60 |
| 61N0002 | CH-8 | 1.075 | 0.500 | 7.90 | 0.430 slots | Black | 30 |
| 65CC0001 | CH-12 | 0.710 | 0.200 | 12.00 | 0.150 side holes | Zinc | 10 |
| 65CD0001 | CH-12-3 | 1.720 | 0.620 | 12.00 | 0.250 side holes | Zinc | 150 |

Dimensions are in inches. Pull figures are maximum values; these will be achieved with a flat ground steel plate of adequate thickness where contact faces are clean. Other sizes and finishes are available.

SANDWICHES

| Width | Thickness | Length | Pounds Pull | Stock | ltem | |
|-------|-----------|--------|-------------|---------|----------|--|
| 0.835 | 0.315 | 1.060 | 10 | SA-10-R | 62CA0001 | |
| 0.844 | 0.313 | 1.060 | 16 | SA-10-C | 62CA0002 | |
| 0.844 | 0.563 | 1.060 | 20 | SA-103C | 65CB0001 | |
| 0.844 | 0.347 | 2.094 | 25 | SA-20 | 62DC0001 | |
| 0.844 | 0.313 | 3.060 | 22 | SA-30 | 65E0001 | |
| 0.615 | 1.540 | 2.125 | 50 | SA-WELD | 62CZ0002 | |
| 0.637 | 1.000 | 2.125 | 50 | SA-F | 62CJ0001 | |
| | | | | | | |

Dimensions are in inches. Pull figures are maximum values; these will be achieved with a flat ground steel plate of adequate thickness where contact faces are clean. Other sizes and finishes are available.



Most of our magnet assemblies are designed to accept a hook or other fastener to help join and hold your products. We can source and supply hooks to meet your requirements. Just ask!

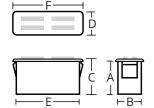








FL-SERIES - WHITE LATCHES



| Α | В | С | D | E | F | Pounds Pull | ltem | Stock |
|------|------|------|------|------|------|-------------|---------|-------|
| 0.43 | 0.31 | 0.46 | 0.37 | 0.87 | 0.94 | 4 | 63D0007 | FL-20 |
| 0.43 | 0.31 | 0.47 | 0.39 | 1.32 | 1.56 | 6 | 63D0008 | FL-30 |
| 0.45 | 0.38 | 0.50 | 0.41 | 2.38 | 2.50 | 10 | 63D0009 | FL-40 |





BASIC K MODULAR ADAPTER

| Width | Height | Length | Pounds Pull | Color | Item | |
|-------|--------|--------|-------------|-------|---------|--|
| 0.51 | 0.62 | 1.81 | 20 | Black | 63D0011 | |



LOW PROFILE NEODYMIUM LATCH

| Width | Length | Thickness | Pounds Pull | Mount | Plating | Item |
|-------|--------|-----------|-------------|----------|---------|---------|
| 0.650 | 1.614 | 0.102 | 8 | #4 screw | Nickel | 63D0032 |

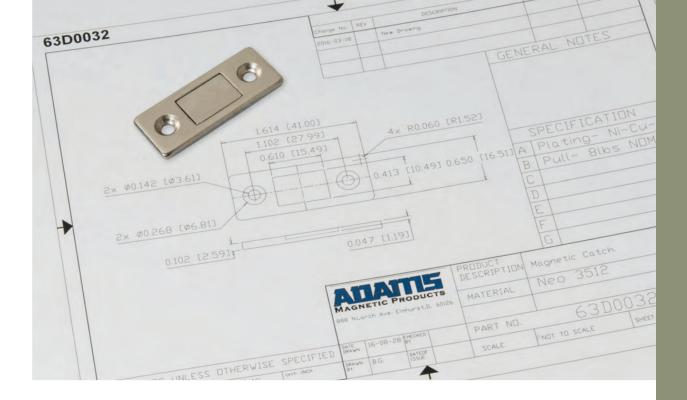
COUNTERSUNK NEODYMIUM RING MAGNETS



| OD T | hickness | ID | Screw No. | Grade | Pounds Pull | ltem | Strike Plate | OD |
|-------|----------|-------|--------------|-------|----------------|---------|-----------------|-------|
| 0.375 | 0.125 | 0.125 | 4 | 4512 | 3.8 | 50A0668 | 69S0064 | 0.500 |
| 0.375 | 0.125 | 0.136 | 4 | 3512 | 3.0 | 50A0225 | 69S0064 | 0.500 |
| 0.500 | 0.125 | 0.136 | 4 | 3512 | 4.5 | 50A0226 | 69S0065 | 0.625 |
| 0.625 | 0.125 | 0.170 | 6 | 4212 | 7.1 | 65P0027 | 69S0065 | 0.625 |
| 0.750 | 0.125 | 0.194 | 8 | 3512 | 7.2 | 50A0227 | 69S0066 | 0.875 |

Dimensions are in inches. Pull figures are maximum values; these will be achieved with a flat ground steel plate of adequate thickness where contact faces are clean. Other sizes and finishes are available.

Don't see what you're looking for? Adams offers many other magnet latches. Just let us know what you need!



CUSTOM MADE MAGNETS AND ASSEMBLIES

Since our founding in 1950, Adams has specialized in the production of custom fabricated magnets and assemblies to meet a wide variety of customer specific applications. Whether you're in need of initial prototype samples or large production runs, Adams leverages our in-house machining, assembly, inspection, magnetizing, and engineering expertise, with our global partnerships to provide solutions that meet or exceed our customers cost and lead-time constraints.

Utilizing both our extensive in-house capabilities as well as those of our trusted local and global partners, Adams can provide almost any type of magnetic assembly or subassembly made from virtually any type and grade of magnetic material.

Our capabilities include but are not limited to:

- · OD, ID, and surface grinding
- · Cutting, slicing, and scoring
- Wire, and Sinker EDM Machining
- · Drilling, turning, and milling
- Injection overmolding
- Stamping
- Coating (nickel, gold, silver, zinc, tin, epoxy, paint, powder coat, Everlube, Parylene)
- Assembly
- · Bonding, fastening and potting
- Magnetizing

Through ongoing training and continuous improvement projects Adams is committed to excellence in every aspect of our business, and with over 65 years in the magnetics industry, you can rest easy knowing that we will always be here for continuing reliable service.





HARD MAGNETS

MORE THAN 60 YEARS OF EXPERTISE

Whether you need simple craft magnets or highly technical electronic and electromechanical designs, Adams has the knowledge, expertise and procedures in place to meet even the most stringent of quality standards in the manufacture of industrial magnets. From complete testing and analysis of magnetic materials to application and design engineering assistance, Adams Magnetic Products is your one-stop source for these industrial magnet materials:

- Alnico
- Neodymium Iron Boron
- Samarium Cobalt
- Ferrite (Ceramic)

We can assist in streamlining magnetic components design in your product and help assure you are using the most appropriate magnet and associated components for your application to help drive cost saving opportunities.

ISO 9001:2015 CERTIFICATION

Adams maintains ISO 9001:2015 certification, reinforcing our strong operational processes and commitment to continual improvement. We have a standard of zero defects in everything we do.

MILITARY AND DEFENSE MATERIALS

Adams Magnetic Products has the knowledge, understanding and systems in place to fully comply with the Arms Export Control Act (AECA) and International Traffic in Arms Regulations (ITAR). As an ITAR registered supplier, you can rest assured your data and confidential information is safe with us.

DIRECTION OF MAGNETIZATION

Items listed on pages 27-28 are magnetized through the thickness. Ask us if you need magnetization through another dimension.





NEODYMIUM MAGNETS STOCK OR CUSTOM

We have millions of magnets in stock, and can also make neodymium magnets to your specifications. Please refer to our chart of magnetic properties on page 35 to compare the characteristics of each grade, or ask for our detailed materials catalog. Before choosing a Neo magnet be sure to consider your application's maximum operating temperature. Let our knowledgeable engineering department assist you in determining the best grade and size of Neo magnet for your application.

ROUND NICKEL COATED

| Diameter | Thickness | Grade | Pounds Pull | Item |
|----------|-----------|-------|-------------|---------|
| 0.060 | 0.060 | 5211 | 0.1 | 50B6060 |
| 0.100 | 0.060 | 5014 | 0.4 | 50B0537 |
| 0.120 | 0.120 | 3512 | 0.5 | 50B0078 |
| 0.125 | 0.032 | 4812 | 0.3 | 50B0717 |
| 0.125 | 0.125 | 3014 | 0.5 | 50B0091 |
| 0.125 | 0.125 | 5211 | 0.8 | 50R0178 |
| 0.187 | 0.125 | 3012 | 1.0 | 50B0104 |
| 0.248 | 0.200 | 3014 | 2.2 | 50B0219 |
| 0.250 | 0.100 | 3512 | 1.5 | 50B0376 |
| 0.250 | 0.100 | 4212 | 1.8 | 50B0727 |
| 0.250 | 0.125 | 3012 | 1.6 | 50B0091 |
| 0.250 | 0.250 | 3814 | 3.0 | 50B0502 |
| 0.250 | 0.250 | 4212 | 3.3 | 50B0675 |
| 0.250 | 0.375 | 3514 | 3.0 | 50R0037 |
| 0.250 | 0.500 | 3017 | 2.5 | 50R0020 |
| 0.312 | 0.125 | 5211 | 4.0 | 50B0658 |
| 0.375 | 0.060 | 3512 | 1.7 | 50B0389 |
| 0.375 | 0.125 | 3512 | 3.5 | 50B0155 |
| 0.375 | 0.125 | 5211 | 5.3 | 50B0669 |
| 0.375 | 0.250 | 4817 | 7.8 | 50B0522 |
| 0.500 | 0.125 | 3512 | 5.3 | 50B0149 |
| 0.500 | 0.125 | 4812 | 7.0 | 50B0733 |
| 0.500 | 0.250 | 3512 | 9.0 | 50B0132 |
| 0.500 | 0.250 | 4212 | 10.5 | 50B0663 |
| 0.500 | 0.375 | 3512 | 11.0 | 50B0368 |
| 0.500 | 0.500 | 3512 | 12.0 | 50B0395 |
| 0.625 | 0.060 | 3014 | 2.5 | 50B0292 |
| 0.625 | 0.375 | 3512 | 15.5 | 50B0114 |
| 0.750 | 0.125 | 3512 | 8.0 | 50B0238 |
| 0.750 | 0.375 | 3512 | 20.0 | 50B0379 |
| 1.000 | 0.060 | 4512 | 5.2 | 50B0321 |
| 1.000 | 0.250 | 3514 | 22.0 | 50B0058 |

RECTANGULAR

| Thickness | Width | Length | Grade | Plating | Pounds Pull | ltem |
|-----------|-------|--------|-------|---------|--------------------|---------|
| 0.060 | 0.240 | 0.750 | 3512 | nickel | 2.3 | 50C0189 |
| 0.060 | 0.375 | 0.375 | 3512 | nickel | 2.0 | 50C0311 |
| 0.190 | 0.150 | 0.150 | 3020 | none | 1.1 | 50C0194 |
| 0.250 | 0.125 | 0.125 | 3020 | nickel | 0.8 | 50C0151 |
| 0.250 | 0.500 | 0.750 | 3512 | zinc | 12.0 | 50C0080 |
| 0.250 | 0.750 | 0.750 | 3512 | none | 18.0 | 50C0233 |
| 0.500 | 1.000 | 1.000 | 3520 | nickel | 45.0 | 50C0327 |

COUNTERSUNK NEODYMIUM RING MAGNETS

| OD T | hickness | ID | Screw No. | Grade | Pounds Pull | Item | Strike Plate | OD |
|-------|----------|-------|--------------|-------|----------------|---------|-----------------|-------|
| 0.375 | 0.125 | 0.125 | 4 | 4512 | 3.8 | 50A0668 | 6950064 | 0.500 |
| 0.375 | 0.125 | 0.136 | 4 | 3512 | 3.0 | 50A0225 | 6950064 | 0.500 |
| 0.500 | 0.125 | 0.136 | 4 | 3512 | 4.5 | 50A0226 | 69S0065 | 0.625 |
| 0.625 | 0.125 | 0.170 | 6 | 4212 | 7.1 | 65P0027 | 69S0065 | 0.625 |
| 0.750 | 0.125 | 0.194 | 8 | 3512 | 7.2 | 50A0227 | 69S0066 | 0.875 |



TABMAG® NEODYMIUM WITH ADHESIVE

KEY FEATURES & BENEFITS

- Adhesive liner has a die-cut tab for easy removal saves time & effort.
- South pole magnets are marked with a red dot on the north face for easy identification and matching to unmarked mates.
- Separated by plastic spacers for easy handling and separation

PRODUCT DETAILS:

- Foam Adhesive 3M 4920 .016" thick foam adhesive can conform to the irregularities of rigid substrates.
- Thin Film Adhesive 3M Adhesive Transfer Tape 467MP acrylic adhesive 2 mil thick with 4 mil liner features solvent resistance, shear adhesion and short term repositionability for placement accuracy.
- Matching strike plates are .030" thick with Thin Film Adhesive

ROUND - NICKEL COATED - GRADE 3512

| Foam Adhesive Item | Thin Adhesive Item | Thickness | OD | Pole with Adhesive | Matching Strike Plate | |
|-----------------------|-----------------------|-----------|-------|-----------------------|--------------------------|--|
| 65PWF08 | 65PW008 | 0.060 | 0.375 | north | 69S0059 | |
| 65PWF09 | 65PW009 | 0.060 | 0.375 | south | 69S0059 | |
| 65PWF10 | 65PW0010 | 0.060 | 0.500 | north | 69S0055 | |
| 65PWF11 | 65PW0011 | 0.060 | 0.500 | south | 69S0055 | |
| | 65PW249 | 0.125 | 0.500 | south | 69S0055 | |
| 65PWF03 | 65PW0012 | 0.060 | 0.750 | north | 69S0056 | |
| 65PWF04 | 65PW0013 | 0.060 | 0.750 | south | 69S0056 | |
| 65PWF05 | 65PW0014 | 0.080 | 1.000 | north | 69S0050 | |
| 65PWF06 | 65PW0015 | 0.080 | 1.000 | south | 69S0050 | |



RECTANGULAR - NICKEL COATED - GRADE 3512

| Foam Adhesive Item | Thin Adhesive Item | Thickness | Width | Length | Pole with Adhesive | Matching Strike Plate |
|-----------------------|-----------------------|-----------|-------|--------|-----------------------|--------------------------|
| 65PWF01 | 65PW001 | 0.055 | 0.500 | 1.000 | south | 69S0001 |
| 65PWF02 | 65PW002 | 0.055 | 0.500 | 1.000 | north | 69S0001 |



Direction of magnetization is through the thickness for all Neodymium magnets listed. Pounds Pull /holding forces are approximate as size, shape, flatness and material of the test pieces will affect actual pull forces. Dimensions are listed in inches. Standard tolerances are +/-.005". Additional sizes, plating options and grade choices are also available.

SAMARIUM COBALT (SMCO) MAGNETS

For high heat applications, Adams carries Samarium Cobalt in grades that will operate up to 350°C. Adams stocks SmCo magnets in block, ring and disc form in a variety of sizes and grades, and we are fully equipped to produce the size and tolerance that you require.

Please refer to our chart of magnetic properties on page 35 to compare the characteristics of each grade, or ask for our detailed materials catalog.



SmCo Disc



SmCo Block

ALNICO MAGNETS

Alnico magnets can have very strong flux output and are stable at high temperatures, and are often used in sensors, relays, motors, guitar pickups and more.

Adams stocks a variety of shapes, sizes, and grades of Alnico magnets. Alnico 5 is the grade most widely used, but we also offer Alnico 2, 5, 5-7, 7, 8 and 9. Adams provides in-house cutting and grinding to meet your application requirements. We also provide magnetic circuit design assistance to enable you to choose the proper material and the appropriate size magnet to perform the task you require.

Please refer to our chart of magnetic properties on page 35 to compare the characteristics of each grade, or ask for our detailed materials catalog.





Round rods and square bars

Horseshoe







Alnico Pot Magnets

CERAMIC MAGNETS

Ceramic magnets, also known as hard ferrites, are among the most economical magnetic materials available and are often the first materials considered when determining a magnetic solution. Due to their brittle nature these magnets will not withstand impact or flexing. They are also not recommended to be used as structural components in assemblies Adams stocks a variety of shapes in material grades 1,5 & 8. The charts below represent only a small sampling of our stock. If you don't see what you're looking for, just ask!

CONVENTIONAL DISCS

| Diameter | Thickness | Grade | Item |
|----------|-----------|-------|---------|
| 0.500 | 0.250 | 1 | 30B0007 |
| 0.709 | 0.197 | 5 | 30B0009 |
| 0.985 | 0.156 | 5 | 30B0071 |
| 1.000 | 0.250 | 8 | 30B0054 |

MULTIPLE POLE DISCS

| Diameter | Thickness | Grade | ltem |
|----------|-----------|-------|---------|
| 0.709 | 0.197 | 5 | 30B0076 |
| 1.000 | 0.156 | 5 | 30B0078 |

CONVENTIONAL RINGS

| OD | ID | Thickness | Grade | Item | |
|-------|-------|-----------|-------|---------|--|
| 1.250 | 0.709 | 0.200 | 5 | 30A0007 | |
| 1.750 | 0.866 | 0.275 | 5 | 30A0009 | |
| 2.375 | 1.000 | 0.280 | 5 | 30A0010 | |
| 2.820 | 1.250 | 0.330 | 5 | 30A0014 | |

CONVENTIONAL RECTANGLES

| | • | | | | |
|-----------|-------|---------------------|-------|---------|--|
| Thickness | Width | Length | Grade | Item | |
| 0.187 | 0.750 | 1.000 w/ 0.187 hole | 5 | 30C0005 | |
| 0.187 | 0.875 | 1.870 | 8 | 30C0157 | |
| 0.375 | 0.875 | 1.750 | 5 | 30C0011 | |
| 0.387 | 0.875 | 1.875 | 5 | 30C0012 | |
| 0.500 | 2.000 | 3.000 | 8 | 30C0170 | |
| 0.500 | 4.000 | 6.000 | 8 | 30C0018 | |
| 0.750 | 4.000 | 6.000 | 8 | 30C0026 | |
| 1.000 | 2.000 | 6.000 | 8 | 30C0126 | |
| 1.000 | 3.000 | 6.000 | 8 | 30C0144 | |
| 1.000 | 4.000 | 6.000 | 8 | 30C0035 | |
| 1.000 | 3.500 | 10.625 | 8 | 30C0036 | |
| | | | | | |

Dimensions are listed in inches. Standard tolerances are +/-.005" for ground dimensions and +/- 2% of feature size for sintered dimensions. For more information on direction of magnetization (conventional vs. multiple pole) see page 33. For material characteristics, see page 35.

MAGNETIZED OR NOT?

We can supply ceramic magnets magnetized, or not magnetized. Please be sure to let us know your preference.











CONTROL Adams is an

QUALITY

ISO 9001:2015 certified and ITAR registered company.

TECHNICAL SUPPORT

Adams Magnetic Products has been designing and manufacturing magnetic products since 1950. Let us put our knowledge to work for you by utilizing our highly-skilled technical experts to help solve your magnetic needs. Whether it's sizing a magnet to fit an application, choosing the most cost effective material or just helping you get started with what is available in the market, we are here to help:

- · Application and Design Engineering Assistance
- Testing/Analysis of Magnetic Materials
- CAD Services for Drawings and Specifications
- Magnetic Circuit Analysis/FEA
- Value Analysis/Value Engineering Support
- · Advance Product Quality Planning

QUICK TURN SAMPLES AND SHORT RUN PRODUCTION

With extensive machining capabilities and thousands of magnets in stock, Adams can turn around samples in days instead of weeks. This means shorter product development cycles for you and increased revenue through speed to market. We can also assist you with short run production; from one piece to thousands, we are here to support your needs. Adams has the knowledge, expertise, and procedures in place to meet even the most stringent of quality standards.

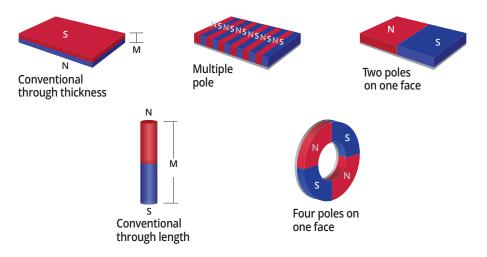


MAGNETIZATION

DIRECTION OF MAGNETIZATION

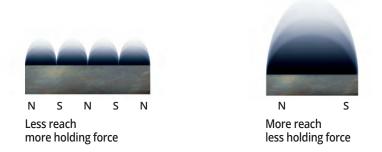
Materials are magnetized in several ways. The images to the left indicate the directions of magnetization that are commonly applied when making magnets.

Methods of magnetization are related to the material type. For specific questions about methods of magnetization, please consult our engineering staff. For instance, while multiple pole magnetization adds to the direct holding force of flexible magnets, it is not feasible for most neodymium and samarium cobalt magnets. And magnetizing alnico can result in a large amount of self-demagnetization unless the part is magnetized in the circuit.



POLE SPACING

While multiple poles spaced closely together can increase holding power, they can reduce the reach of the magnet. Inversely, when fewer poles are present, magnetic reach increases, but on contact, holding power is reduced.



MAGNETIZING

We build all our own magnetizers to best suit each type of material we work with. We can magnetize most magnets or magnetic assemblies for you. If needed, we'll even build special fixtures to meet your particular magnetization requirements.

GLOSSARY

COERCIVITY is a measure of the "permanence" of a permanent magnet. It describes the strength of the reverse magnetic field required to demagnetize a magnet after it has been magnetized.

COERCIVE FORCE is the demagnetizing force required to reduce the residual induction of a fully magnetized magnet to zero.

CURIE TEMPERATURE represents the point beyond which magnetic materials lose their magnetism.

ELECTROMAGNETS emit a magnetic field only when an electrical current runs through them.

GAUSS is a unit of magnetic flux density equal to 1 maxwell per square centimeter. Gauss is represented by the symbol B.

HARD MAGNETS are permanent magnets.

INTRINSIC COERCIVE FORCE is a magnetic materials ability to resist demagnetization.

MAGNET is a label that applies to objects made of materials that create a magnetic field. Magnets have poles, at least one north pole and one south pole.

MAGNETIC FIELD is the region in space where a magnetic force can be detected. The magnetic field strength and direction can be measured.

MAGNETIC FLUX is a concept that attempts to describe the flow of a magnetic field.

MAGNETIC POLES are the points in all magnets where their magnetic strength is concentrated. Those points are called poles. We label them north and south because suspended magnets orient along north-south planes. On different magnets, like poles repel each other, opposite poles attract.

MAGNETISM is the force of attraction or repulsion between materials made of certain elements, such as iron, nickel, cobalt, and their alloys.

MAXIMUM ENERGY PRODUCT is a quality index representing both the saturation magnetization and coercivity of a permanent magnet. The higher the energy product of a magnet, the smaller it needs to be to perform a specific function.

MAXIMUM OPERATING TEMPERATURE is the maximum temperature of exposure that a magnet can forego without significant long-range instability or significant flux losses.

NORTH POLE is the magnetic pole which attracts the geographic North Pole.

RESIDUAL INDUCTION is the magnetic induction corresponding to zero magnetic force in a magnetic material after full magnetization in a closed circuit.

ORIENTATION DIRECTION refers to the preferred direction in which some magnets, called oriented or anisotropic magnets, should be magnetized. The "orientation direction," also known as an "easy axis" or "axis," is the direction that achieves its maximum magnetism. Other magnets, called unoriented or isotropic magnets, can be magnetized in any direction.

PERMANENT MAGNETS emit a magnetic field without the need for any external source of power.

RARE EARTH MAGNETS is a term used to refer to a group of magnetic materials whose alloys consist of one or more of the Rare Earth elements. These materials are characterized by exceptionally strong magnetic properties.

We've outlined a few important words and phrases to help you get a better understanding of the magnetic field.

MATERIALS CHART OF PROPERTIES

| Grade | Residual Induction Br-Gs | Intrinsic Coercive Hci-Oe | Coercive Force Hc-Oe | BHmax Energy MGOe | Max. Operating Temp. in °C/°F at an Operating Slope of 1 | TC of Br % /°C | TC of Hci % /°C |
|---|--|---|---|--|---|--|---|
| FLEXIBLE MATERIAL | | | | | | | |
| Standard High Energy | 1625 2480 | 2400 3050 | 1380 2040 | 0.65 1.40 | 71°C/160°F 79°C/175°F | - | - |
| ALNICO MATERIAL | | | | | | | |
| Cast Alnico 2 Cast Alnico 3 Cast Alnico 5 Cast Alnico 5-7 Cast Alnico 8 Cast Alnico 9 Sintered Alnico 2 Sintered Alnico 5 Sintered Alnico 8 | 7500 7000 12800 13500 8200 10600 7100 10900 7400 abo | 580 500 640 740 1860 1500 570 630 1690 ve values are nor | 560 480 640 740 1650 1500 550 620 1500 minal properties | 1.7 1.35 5.5 7.5 5.3 9.0 1.5 3.9 4.0 | 550°C/1020°F 550°C/1020°F 550°C/1020°F 550°C/1020°F 550°C/1020°F 550°C/1020°F 450°C/840°F 450°C/840°F 450°C/840°F | -0.02 -0.02 -0.02 -0.02 -0.02 -0.02 -0.02 -0.02 | - - - - - - |
| | | CER | AMIC MAT | ERIAL | | | |
| Ceramic 1 Ceramic 5 Ceramic 8a Ceramic 8b Ceramic 8c | 2300 3950 3900 4200 4300 abo | 3000 2500 3050 2950 2750 ve values are nor | 1850 2400 2950 2900 2700 minal propertie: | 1.0 3.4 3.5 4.1 4.2 | 399°C/750°F 399°C/750°F 399°C/750°F 399°C/750°F 399°C/750°F | -0.2 -0.2 -0.2 -0.2 -0.2 | 0.2~0.5 0.2~0.5 0.2~0.5 0.2~0.5 0.2~0.5 |
| | | SAMARIU | JM COBALT 1.5 SERIES | MATERIA | AL | | |
| SmCo 18 SmCo 20 SmCo 22 SmCo 24 | 8,400~8,900 8,900~9,300 9,200~9,600 9,600~10,000 | ≥23,000 ≥23,000 ≥23,000 ≥23,000 | 8,100~8,600 8,600~9,100 8,600~9,400 9,300~9,800 | 17-19 19-21 21-23 22-24 | 250°C/482°F 250°C/482°F 250°C/482°F 250°C/482°F | -0.040 -0.045 -0.045 -0.045 | -0.30 -0.30 -0.30 -0.30 |
| 2.17 SERIES | | | | | | | |
| SmCo2412 SmCo2612 SmCo2812 SmCo3012 | 9500~10,200 10,200~10,500 10,300~10,800 10,800~11,500 | 8k/12k 8k/12k 8k/12k 8k/12k | 6,800~9,000 6,800~9,400 6,800~9,600 6,800~10,000 | 22-24 24-26 26-28 28-30 | 250°C/482°F 250°C/482°F 250°C/482°F 250°C/482°F | -0.025 -0.035 -0.035 -0.035 | -0.20 -0.20 -0.20 -0.20 |
| SmCo3212 SmCo2616 SmCo2816 SmCo3016 | 11,000~11,500 10,200~10,500 10,300~10,800 10,800~11,000 | 8k/12k 12k-18k 12k-18k 12k-18k | 6,800~10,200 8,500~9,800 8,500~10,000 8,500~10,500 | 29-32 24-26 26-28 28-30 | 250°C/482°F 300°C/572°F 300°C/572°F 300°C/572°F | -0.035 -0.035 -0.035 -0.035 | -0.20 -0.20 -0.20 -0.20 |
| SmCo3216 SmCo2218 SmCo2418 SmCo2618 SmCo2818 SmCo3018 SmCo3218 | 11,000~11,300 9300~9,700 9500~10,200 10,200~10,500 10,300~10,800 10,800~11,500 11,000~11,500 | 12k-18k ≥ 18,000 ≥ 18,000 ≥ 18,000 ≥ 18,000 ≥ 18,000 ≥ 18,000 ≥ 18,000 | 8,500~10,600 8,500~9,300 8,700~9,600 9,400~10,000 9,500~10,200 9,900~10,500 10,200~10,700 | 29-32 20-23 22-24 24-26 26-28 28-30 29-32 | 300°C/572°F 300°C/572°F 300°C/572°F 300°C/572°F 300°C/572°F 300°C/572°F 300°C/572°F | -0.035 -0.020 -0.025 -0.030 -0.035 -0.035 | -0.20 -0.20 -0.20 -0.20 -0.20 -0.20 -0.20 |
| SmCo2425 SmCo2625 SmCo2825 SmCo3025 SmCo3225 | 9500~10,200 10,200~10,500 10,300~10,800 10,800~11,000 11,000~11,300 | ≥ 25,000 ≥ 25,000 ≥ 25,000 ≥ 25,000 | 8,700~9,600 9,400~10,000 9,500~10,200 9,900~10,500 10,200~10,700 | 22-24 24-26 26-28 28-30 29-32 | 350°C/662°F 350°C/662°F 350°C/662°F 350°C/662°F 350°C/662°F | -0.035 -0.035 -0.035 -0.035 -0.035 | -0.20 -0.20 -0.20 -0.20 -0.20 |

We offer additional grades with some properties added or improved upon request. Please consult our sales representative or technical personnel for more details.

MATERIALS CHART OF PROPERTIES

| Grade | Residual Induction Br-kGs | Intrinsic Coercive Hci-kOe | Coercive Force Hc-kOe | BHmax Energy MGOe | Max. Operating Temp. in °C/°F at an Operating Slope of 1 | TC of Br % /°C | TC of HCi % /°C |
|------------------------------|------------------------------|-------------------------------|--------------------------|----------------------|--|-------------------|--------------------|
| NEODYMIUM MATERIAL | | | | | | | |
| Neo2825 (UH) | 10.2~10.8 | ≥25 | 9.6 | 25~28 | 108/356 | -0.12 | -0.70 |
| Neo2830 (EH) | 10.4~10.9 | ≥30 | 9.8 | 25~28 | 200/392 | -0.12 | -0.70 |
| Neo2834 (AH) | 10.2~10.9 | ≥34 | 9.8 | 25~29 | 230/446 | -0.12 | -0.70 |
| Neo3020 (SH) | 10.8~11.3 | ≥20 | 10.1 | 28~31 | 150/302 | -0.12 | -0.70 |
| Neo3025 (UH) | 10.8~11.3 | ≥25 | 10.2 | 28~31 | 180/356 | -0.12 | -0.70 |
| Neo3025 (6H) | 10.8~11.3 | ≥30 | 10.2 | 28~31 | 200/392 | -0.12 | -0.70 |
| Neo3034 (AH) | 10.7~11.3 | ≥34 | 10.5 | 27~31 | 230/446 | -0.12 | -0.70 |
| Neo3312 (N) | 11.3~11.7 | ≥12 | 10.5 | 31~34 | 80/176 | -0.12 | -0.70 |
| Neo3314 (M) | 11.3~11.7 | ≥14 | 10.5 | 31~34 | 100/212 | -0.12 | -0.70 |
| Neo3317 (H) | 11.3~11.7 | ≥17 | 10.5 | 31~34 | 120/248 | -0.12 | -0.70 |
| Neo3320 (SH) | 11.3~11.7 | ≥20 | 10.6 | 31~34 | 150/302 | -0.12 | -0.70 |
| Neo3325 (JH) | 11.3~11.7 | ≥25 | 10.7 | 31~34 | 180/356 | -0.12 | -0.70 |
| Neo3330 (EH) | 11.3~11.7 | ≥30 | 10.3 | 31~34 | 200/392 | -0.12 | -0.70 |
| Neo3333 (AH) | 11.1~11.7 | ≥33 | 10.5 | 30~34 | 230/446 | -0.12 | -0.70 |
| Neo3512 (N) | 11.7~12.2 | ≥33 ≥12 | 10.9 | 33~36 | 80/176 | -0.12 | -0.70 |
| Neo3512 (N) Neo3514 (M) | 11.7~12.2 | ≥12 ≥14 | 10.9 | 33~36 | 100/212 | -0.12 | -0.70 |
| Neo3514 (M) | 11.7~12.2 | ≥17 | 10.9 | 33~36 | 120/248 | -0.12 | -0.70 |
| Neo3520 (SH) | 11.7~12.2 | ≥17 ≥20 | 11.0 | 33~36 | 150/302 | -0.12 | -0.70 |
| Neo3525 (JH) | 11.7~12.2 | ≥25 | 10.8 | 33~36 | 180/356 | -0.12 | -0.70 |
| | 11.7~12.2 | ≥25 ≥30 | 10.8 | 33~36 | 200/392 | -0.12 | -0.70 |
| Neo3530 (EH) Neo3533 (AH) | 11.7~12.2 | ≥30 ≥33 | 10.5 | 33~36 | 230/446 | -0.12 -0.12 | -0.70 -0.70 |
| | 12.2~12.5 | ≥33 ≥12 | 11.3 | 36~39 | 80/176 | -0.12 | -0.70 |
| Neo3812 (N) | | ≥12 ≥14 | 11.3 | 36~39 | | -0.12 | -0.70 |
| Neo3814 (M) Neo3817 (H) | 12.2~12.5 | ≥14 ≥17 | 11.3 | 36~39 | 100/212 | | |
| | 12.2~12.5 | ≥17 ≥20 | 11.3 | 36~39 | 120/248 | -0.12 | -0.70 -0.70 |
| Neo3820 (SH) | 12.2~12.5 | | | | 150/302 | -0.12 | |
| Neo3825 (UH) | 12.2~12.5 | ≥25 | 11.0 | 36~39 | 180/356 | -0.12 | -0.70 |
| Neo3830 (EH) | 12.0~12.5 | ≥30 | 11.5 | 35~39 | 200/392 | -0.12 | -0.70 |
| Neo3833 (AH) Neo4012 (N) | 12.2~12.6 12.5~12.8 | ≥33 ≥12 | 11.6 11.6 | 36~39 38~41 | 220/428 80/176 | -0.12 -0.12 | -0.70 -0.70 |
| Neo4012 (N) Neo4014 (M) | 12.5~12.8 | ≥12 ≥14 | 11.6 | 38~41 | 100/212 | -0.12 | -0.70 |
| Neo4017 (H) | 12.5~12.8 | ≥14 ≥17 | 11.6 | 38~41 | 120/248 | -0.12 | -0.70 |
| Neo4020 (SH) | 12.5~12.8 | ≥17 ≥20 | 11.8 | 38~41 | 150/302 | -0.12 | -0.70 |
| Neo4030 (EH) | | | | 38~41 | | | |
| Neo4025 (UH) | 12.5~12.9 12.5~12.8 | ≥30 ≥25 | 11.5 11.5 | 38~41 | 190/374 180/356 | -0.12 -0.12 | -0.70 -0.70 |
| Neo4212 (N) | 12.8~13.2 | ≥23 ≥12 | 11.6 | 40~43 | 80/176 | -0.12 | -0.70 |
| Neo4212 (N) Neo4214 (M) | 12.8~13.2 | ≥12 ≥14 | 12.0 | 40~43 | 100/212 | -0.12 | -0.70 |
| Neo4217 (H) | 12.8~13.2 | ≥14 ≥17 | 12.0 | 40~43 | 120/248 | -0.12 | -0.70 |
| Neo4220 (SH) | 12.8~13.2 | ≥17 ≥20 | 12.2 | 40~43 | 150/302 | -0.12 | -0.70 |
| Neo4225 (UH) | 12.7~13.2 | ≥20 ≥25 | 12.2 | 40~43 | 170/338 | -0.12 | -0.70 |
| Neo4229 (EH) | 12.8~13.2 | ≥25 ≥29 | 12.2 | 40~43 39~43 | 180/356 | -0.12 | -0.70 |
| Neo4512 (N) | 13.2~13.7 | ≥29 ≥12 | 11.0 | 43~46 | 80/176 | -0.12 | -0.70 |
| Neo4514 (M) | 13.2~13.7 | ≥12 ≥14 | 12.5 | 43~46 | 100/212 | -0.12 | -0.70 |
| Neo4517 (H) | 13.2~13.7 | ≥14 ≥17 | 12.3 | 43~46 | 120/248 | -0.12 | -0.70 |
| Neo4520 (SH) | 13.2~13.7 | ≥17 ≥20 | 12.2 | 43~46 | 140/284 | -0.12 | -0.70 |
| Neo4525 (UH) | 13.2~13.7 | ≥20 ≥24 | 12.5 | 43~40 | 160/320 | -0.12 | -0.70 |
| Neo4812 (N) | 13.7~14.2 | ≥24 ≥12 | 11.2 | 45~47 | 80/176 | -0.12 | -0.70 |
| Neo4814 (M) | 13.6~14.2 | ≥12 ≥14 | 12.8 | 45~49 | 100/212 | -0.12 | -0.70 |
| Neo4817 (H) | 13.6~14.2 | ≥14 ≥17 | 12.0 | 45~49 | 110/212 | -0.12 | -0.70 |
| Neo4820 (SH) | 13.6~14.2 | ≥17 ≥20 | 12.9 | 45~49 45~49 | 130/266 | -0.12 | -0.70 |
| Neo5012 (N) | 13.9~14.4 | ≥20 ≥12 | 12.5 | 45~49 | 60/132 | -0.12 | -0.70 |
| Neo5012 (N) Neo5014 (M) | 13.9~14.4 | ≥12 ≥14 | 13.0 | 47~51 47~51 | 90/194 | -0.12 | -0.70 |
| Neo5014 (M) | 13.9~14.4 | ≥14 ≥16 | 13.0 | 47~51 47~51 | 100/212 | -0.12 -0.12 | -0.70 -0.70 |
| Neo5211 (N) | 13.9~14.4 14.3~14.8 | ≥10 ≥11 | 10.5 | 47~51 | 60/140 | -0.12 -0.12 | -0.70 -0.70 |
| Neo5211 (N) | 14.3~14.8 | ≥13 | 12.5 | 49~53 | 80/176 | -0.12 | -0.70 |
| INCODE ID (IVI) | 17.4 14./ | 213 | 12.5 | +9 33 | 00/1/0 | 0.12 | 0.70 |
| | | | | | | | |



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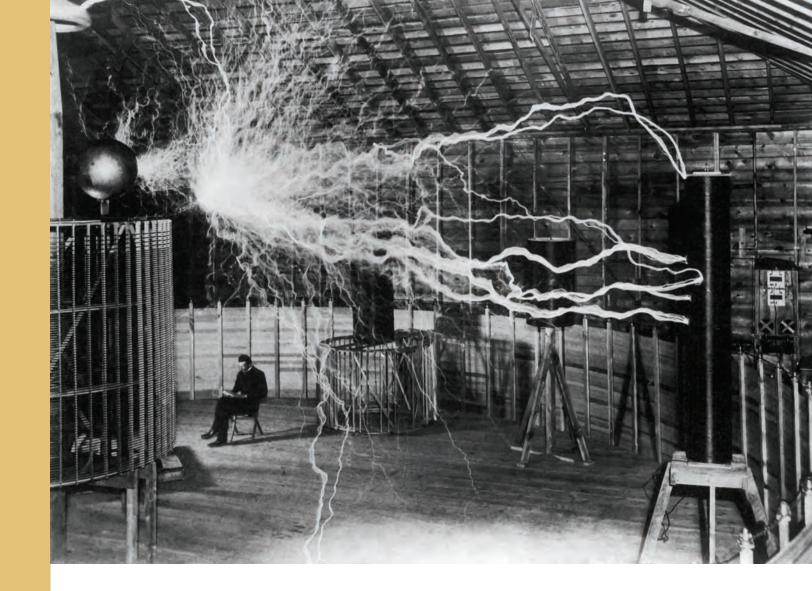


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